

Work Order ID 70011

Wednesday, May 25, 2011 12:02:25 PM



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Item ID:	D3808-041	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Seat Rail Assembly					
Start Date:	5/25/2011	Start Qty:	2.00	Cust Item ID:		
Required Date:	6/10/2011	Req'd Qty:	2.00	Customer:		
Reference:						

Approvals:	Process Plan:	<u>CZ</u>	Date:	<u>11/05/25</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3808	Rev A								

100		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1-Install Plunger as per Dwg D3808. 2-Install helicoils x5 as per Dwg D3808.								

8/5/11/05/26 (3)

110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

(3)

120	Identify as per dwg & Stock Location: <u>262</u>	0.00							
Packaging	Memo	0.00							
Packaging									

11/5/26 SD30

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries



Work Order ID 70011


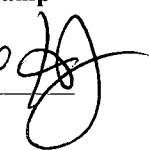
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Item ID: D3808-041 Accept  Setup Start 
Revision ID: Stop 
Item Name: Seat Rail Assembly
Start Date: 5/25/2011 Start Qty: 2.00  Cust Item ID:
Required Date: 6/10/2011 Req'd Qty: 2.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							11/5/30  ME 11-05-26

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 70011

Parent Item: D3808-041

Parent Item Name: Seat Rail Assembly



Start Date: 5/25/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 08-07-31 JLM Verified By:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3808-1 Seat Rail		Manufactured	No			100	Each	6.0000	1	2			
<div> <div>Location</div> <div>ST263</div> <div>44832</div> </div> <div> <div>Loc Qty</div> <div>6</div> <div>6</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D3810-1 Hand Retractable Spring Plunger		Manufactured	No			100	Each	17.0000	1	2			
<div> <div>Location</div> <div>ST084</div> <div>57319</div> </div> <div> <div>Loc Qty</div> <div>17</div> <div>17</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
MS21209C6-10 Heli Coil, screw locking, red		Purchased	No			100	Each	27.0000	1	2			
<div> <div>Location</div> <div>ST304</div> <div>108847</div> </div> <div> <div>Loc Qty</div> <div>27</div> <div>27</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

EB 11/05/26

23
EB 11/05/26

23
EB 11/05/26

23
EB 11/05/26

**MS21209C8-15*
Qty: 12
#1110440
11.05.26

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

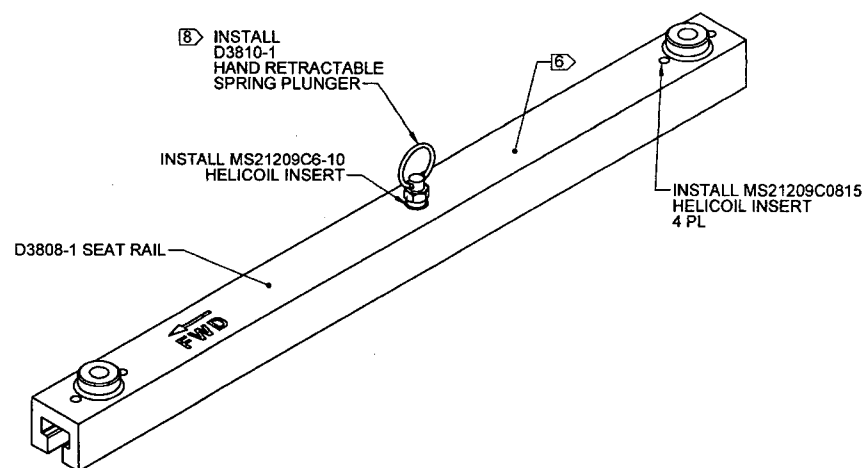
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

QTY	P/N	DESCRIPTION
-041		
X	D3808-041	SEAT RAIL ASSY
1	D3808-1	SEAT RAIL
1	D3810-1	HAND RETRACTABLE SPRING PLUNGER
1	MS21209C6-10	HELI-COIL, SCREW LOCKING (RED)
4	MS21209C0815	HELI-COIL, SCREW LOCKING (RED)



C211105125
W10: 7004

D3808-041 SEAT RAIL ASSEMBLY

RELEASED
08-09-30 1.18

D3808-041 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3808-041 USING FINE POINT PERMANENT INK MARKER AS SHOWN
- 7) WEIGHT: 0.80 lbs
- 8) INSTALL D3810-1 INTO D3808-1 ONLY UNTIL NO THREADS VISIBLE ON D3810-1

A	NEW ISSUE	RF	08.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.08.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3808** REV. A
SHEET 1 OF 2

TITLE **SEAT RAIL ASSEMBLY** SCALE NTS

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